



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D4434-041
Job Sheet 168848



Part No: D4434-041

Job Qty: 4 ea

Part Name: Fwd Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC
verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP REV:D 12.01.23 AS PER REV.B DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/30/17	0.00	0.00	Start Up Small Fab		<i>SB</i>
100	Small Fab	4 pcs		12/1/17	0.00	0.90	Small Fab		<i>DAS</i>
110	QC	4 pcs		12/1/17	0.00	0.00	QC5		<i>SB</i>
120	Packaging	4 pcs		12/1/17	0.00	0.00	Packaging3	<i>17-623</i>	<i>SB</i>
130	QC21-SA	4 Ea		12/1/17	0.00	0.00	QC21		<i>N</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN525-832R7	16	18	0	0
	D4434-043	4	4	0	0
	D4434-045	4	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/23/17 1:33 PM dart.poulin.mario

AN 525-832 R7 - m136983 (14)
5014745 (2)

D4434-043 - 5011652 (1)
- F165833 (3)
D 4434-045 - 5017525 (4)

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			

Date : _____ Step #: _____ QTY Effective : _____ RB (QSI042) Approval _____

Description Work Order Deviation



S021019



Fwd Bracket Assembly

PART NO:
Revision:
Operation:
Change No:

D4434 - 041

Start up Operation

Mfg Date: 12/13/17
Job No: 168848

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Completed By _____

hand / Supervisor
roval Verification

QA Coordinator
Approval

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/F ☐	
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/ ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	

wrong Stock Pulled ☐

Out of Sequence ☐

Off-set ☐

Mislabeled ☐

Fit/Function ☐

Misaligned/off center ☐

Part Lost/Missing ☐

Part Moved ☐

Drawing ☐

Finish ☐

Misread ☐

Turning Sequence ☐